

Product Specification

PRODUCT SPECIFICATION	Date of Creation:	07.10.2015		
	Issue Number:	4	R-Date:	20.02.2022

Product Name	SHOULDER BACON
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Product Code (s)	DESCRIPTION	APN/EAN	TUN/GTIN	BRAND	PACK SIZE = UNIT/CARTON
<ul style="list-style-type: none"> • BASHOSL • BASHOSLG • BASHOSLC 	SHOULDER BACON			Pendle Ham & Bacon	<ul style="list-style-type: none"> • 5kg bulk /box • 5kg gas flush /box • 2.5kg CVCx6pkt/box

1. PRODUCT DESCRIPTION

Lean pork shoulder meats that have been fast cured according to our traditional recipe in modern style. It has just a touch of sweet, salty and real smoky flavours. Product must be cooked prior to consumption.

2. PRODUCT PARAMETERS:

Finished Product	Weight-Portion	80-100gm
	Temperature	0-3°C
	NET Weight / CVC Pack	2.5kg
Physical Defects	Sliced Count / Pack	<ul style="list-style-type: none"> • 50-55(5kg) • 24-28 (2.5kg) • 12-14(1.0kg)
	Metal Detection Inspection	Ferrous, Non Ferrous, Stainless (316)
	Sensory	Appearance
Microbiological/Chemical	Colour	Light pinkish red
	Flavour	Sweet and salty with smoke flavour
	E.coli	N/D 0.1g
Microbiological/Chemical	Listeria monocytogenes:	N/D 25g
	Salmonella:	N/D 25g
	Sodium Nitrite	Maximum 125mg/kg

3.INGREDIENT DECLARATION

Selected Pork Meat (88%), Water, Salt, Sugar, Mineral Salt(451), Food Acid(330,270,325), Dextrose, Antioxidant(316), Natural Colour(163), Preservative(250), Natural Identical Flavour

4.STORAGE CONDITIONS AND SHELF LIFE

STORAGE CONDITIONS	SHELF LIFE
Keep refrigerated and store at 0 to 3 Degree	VACUUM PACKED(SLICED): 55 DAYS(unopen)

5.PHOTO

Finished Product



Finished Product in Carton



Celsius.

GAS FLUSHED PACKED (SLICED): 42 DAYS(unopen)
 FRESH PACK (SLICED) : 3 WEEKS(unopen)

6. PACKAGING AND LABELLING

COMPONENTS	SUPPLIER	ACTION
Inner		
Plastic Bags	Approved Supplier	Bulk , Gas flushed, CVC packed
Outer		
Standard Carton External :	Approved Supplier	Packed packets in carton

Carton Label	Approved Supplier	Place product label in allocated label area. To include Batch marking and use by date.
Pallet Configuration	Stack 7 layers high – total of 63 maximum cartons per pallet	

7. LABELLING

Carton Label	Place product label at the end of carton. To include: Product Name, Batch Number, Use by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, NSW Food Authority Licence No. 20562.
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8. NUTRITIONAL DECLARATION

Average Serving per package	3kg			
Average Serving Size (in g) :	25g			
	Average Quantity Per Serving		Average Quantity Per 100g	
Energy	255	KJ	1020	kJ
Protein	3.0	g	11.9	g
Fat	5.4	g	21.7	g
-saturated	2.0	g	8.2	g
Carbohydrate	0.2	g	1.0	g
-sugars	0.2	g	1.0	g
Sodium	246	Mg	982	mg
Quantities stated above are average only.				

9. CLAIMS

Claim	Criteria	Justification	Yes/No
GLUTEN FREE	Casein & whey not detected in product	Product is made from gluten free ingredients	Yes

10. ALLERGEN STATEMENT

Contains :	Nil
May be present:	Nil

11. Allergens

VITAL ANALYSIS:	REQUIRED:	#REF!	CODE:	#REF!
PARAMETERS		PRESENCE(YES/NO)	DESCRIPTION OF INGREDIENT	
Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc		No		
Crustacean & their products		No		
Fish & fish products		No		
Egg & egg products		No		
Milk & milk products		No		
Peanuts & their products		No		
Tree nuts & their products (doesn't Inc. coconut)		No		
Sesame seeds & their products		No		
Soybeans & their products		No		

Added sulphites^10mg/kg(10ppm)	No	
Royal Jelly	No	
Bee Pollen	No	
Propolis	No	
Lupin	No	

12. COUNTRY OF ORIGIN	
Mark(x)	STATEMENT
NO	Product of Australia
NO	Made in Australia (>50% of the product and production cost incurred in Australia)
X	Made in Australia from at least 5% Australian Ingredients

13. GMO & IRRADIATED PRODUCT	
NO	Genetically Modified _ does this product contain genetically modified materials according to food standard Australia New Zealand
NO	Not Irradiated – does this product contain materials that have been irradiated , according to food standards Australia New Zealand

14.MANUFACTURING SITE	
X	Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145

15. DISTRIBUTION METHOD	
All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements).Product to be received in a fresh state to be transported in a vehicle in clean and sound condition.	

16. SENSITIVE CONSUMER	
Intended for general consumption	

17. SPECIFICATION ISSUE HISTORY			
ISSUE NUMBER	REASON (LIST SECTION UPDATED)	DATE	NAME
2 R-4	UPDATED SPECIFICATION	20.02.2022	Bob

18.APPROVAL			
NAME	POSITION	DATE	SIGNATURE
	Production Manager	20.02.2022	
	Packing Manager	20.02.2022	
	QA Manager	20.02.2022	
	Managing Director	20.02.2022	